1	Attorney Docket No. 80033
2	
3	LAUNCH TUBE WITH ADJUSTABLE PLENUM
4	
5	STATEMENT OF GOVERNMENT INTEREST
6	The invention described herein may be manufactured and used
7	by or for the Government of the United States of America for
8	governmental purposes without the payment of any royalties
9	thereon or therefor.
10	
11	BACKGROUND OF THE INVENTION
12	(1) Field of the Invention
13	This invention generally relates to a launch tube assembly
14	with an adjustable plenum volume.
15	More particularly, the invention relates to an adjustable
16	length launch tube assembly with an adjustable plenum volume
17	which assures that countermeasures launched from a launch tube
18	have a predetermined acceleration.
19	(2) Description of the Prior Art
20	Current externally housed submarine countermeasures are
21	launched by way of gas generators. The generated gas pressure
22	builds up behind the ram plate and countermeasure until there is
23	enough pressure to shear pins holding a muzzle cap in place.
24	This then allows the countermeasure to move through the launch
25	tube and exit. The current gas generator imparts acceleration to

- 1 the device on the order of 90 q's. A redesign of the gas
- 2 generator is expected to impart accelerations on the order of 50
- 3 q's.
- 4 The following patents, for example, disclose gas generation
- 5 in launch systems, but do not disclose an adjustable length
- 6 launch tube which in turn creates a predetermined initial plenum
- 7 volume.
- 8 U.S. Patent No. 5,819,526 to Jackson et al.;
- 9 U.S. Patent No. 5,837,919 to Yagla et al.;
- 10 U.S. Patent No. 5,942,712 to Mello;
- 11 U.S. Patent No. 5,984,635 to Keller;
- 12 U.S. Patent No. 6,044,746 to Gendre et al;
- 13 U.S. Patent No. 6,079,310 to Yagla et al.;
- U.S. Patent No. 6,230,629 to Doctor et al; and
- 15 U.S. Patent No. 5,302,076 to Bredy.
- 16 Specifically, Jackson et al. discloses a lower power arcjet
- 17 propellant feed system for delivering propellant to the low power
- 18 arcjet. The low power arcjet propellant feed system includes a
- 19 liquid propellant storage chamber for storing a liquid
- 20 propellant. A gas generator in communication with the liquid
- 21 propellant storage chamber generates a gaseous propellant upon
- 22 receipt of the liquid propellant from the liquid propellant
- 23 storage chamber. A gas plenum in communication with the gas
- 24 generator accumulates the gaseous propellant for the gas
- 25 generator up to a desired pressure. Actively controllable valves

- 1 actively control the flow of the liquid propellant into the gas
- 2 generator and actively control the flow of the resultant gaseous
- 3 propellant out of the gas generator and into the gas plenum up to
- 4 the desired pressure. A substantially continuous and stable low
- 5 flow rate of gaseous propellant is then delivered to the low
- 6 power arcjet.
- 7 The patent to Yagla et al. '919 discloses a launcher having
- 8 means for directing and concentrically spreading, as well as
- 9 dispersing, exhaust gases created by an internal combustion of an
- 10 object, such as a missile, that is operatively launchable
- 11 therefrom. The concentric duct provides the directing, spreading
- 12 and dispersing means and cooperates with a cup having a means to
- 13 arrange a port in operative relationship with an exhaust outlet
- 14 of the object being launched. The cup which mates with the
- 15 concentric duct has one of its ends open to the ambient so that
- 16 the exhaust gases are lead into and out of the concentric duct so
- 17 as to be concentrically dispersed into the atmosphere.
- 18 Mello discloses a submarine signal launcher for preventing
- 19 pinched control wires therein. The submarine signal launcher
- 20 includes a gas generator, an acoustic device countermeasure, a
- 21 launch tube for housing the gas generator and the countermeasure,
- 22 and a ram plate positioned between the gas generator and the
- 23 countermeasure. A status cable is connected to the
- 24 countermeasure and intermediately threaded through the ram plate
- 25 and joined to the gas generator. A collapsible tube is connected

- 1 to the ram plate and the gas generator. The status cable is
- 2 confined within the collapsible tube. Securing members are
- 3 formed on opposing ends of the collapsible tube for securing the
- 4 collapsible tube to the ram plate and the gas generator, wherein
- 5 upon assembly of the gas generator with the ram plate and the
- 6 countermeasure within the launch tube, the collapsible tube will
- 7 protect the cable from being pinched between joined ends of the
- 8 ram plate and the gas generator.
- 9 Keller discloses a helicopter aircraft with an upper hollow
- 10 center circular plenum in gaseous communication with a plurality
- 11 of hollow hinged attached rotor blades. Below the plenum and in
- 12 gaseous communication with it are two fan jet engines whose
- 13 gaseous output can be inputted to the plenum and their attached
- 14 hollow rotor blades through an operator controlled valve system.
- 15 This same valve system can be adjusted to completely or partially
- 16 by-pass the plenum and discharge the jet engines' gas to a common
- 17 rear rudder located on the aircraft to provide directional
- 18 control to the aircraft when in flight. The plenum is shaped
- 19 lenticular in cross section similar to an airplane wing to
- 20 provide a lifting body when the helicopter is in forward flight.
- 21 The patent to Gendre et al. discloses a projectile
- 22 propulsion assembly of the type comprising a chamber housing a
- 23 pressure source. The chamber which houses the pressure source
- 24 communicates with at least one pipe placed inside the launch tube

- 1 and having bores distributed along its length so as to be
- 2 released in succession during ejection of the projectile.
- 3 Yagla et al. '310 discloses a launcher having means for
- 4 directing and concentrically spreading, as well as dispersing,
- 5 exhaust gases created by an internal combustion of an object,
- 6 such as a missile, that is operatively launchable therefrom. The
- 7 concentric duct provides the directing, spreading and dispersing
- 8 means and cooperates with a cup having means to arrange a port in
- 9 operative relationship with an exhaust outlet of the object being
- 10 launched. The cup which mates with the concentric duct has one
- 11 of its ends open to the ambient so that the exhaust gases are
- 12 lead into and out of the concentric duct so as to be
- 13 concentrically dispersed into the atmosphere.
- 14 The patent to Doctor et al. discloses an IR radiating decoy
- 15 for an IR seeking anti-ship missile (ASM) and includes a
- 16 propulsion section, safe and arming section, gas generator
- 17 section, fuel tank section, and flight stabilization section to
- 18 ignite and continuously maintain an IR plume for decoying the ASM
- 19 away from the targeted ship. The IR radiating decoy ignites the
- 20 IR plume immediately when the decoy reaches a safe separation
- 21 distance from the targeted ship. The IR plume continues to be
- 22 emitted as the decoy flies away, as it lands on the water, and
- 23 while it floats upon the water until all the fuel is used from
- 24 the fuel tank. The fuel can be changed to change the signature

- 1 of the IR plume so that different ASM missiles can be drawn away
- 2 from the ship.
- 3 Bredy discloses a four stroke combustion engine and method
- 4 of operation of use and control. The engine includes a
- 5 combustion chamber with an intake manifold coupled to the
- 6 combustion chamber. A one-way valve is located within the intake
- 7 manifold. The engine includes an intake valve for modulating the
- 8 flow of a fuel-air mixture into and out of the combustion
- 9 chamber. The engine preferably employs a fixed, late closing
- 10 intake valve. A plenum chamber is located in the intake
- 11 manifold. The plenum chamber is located downstream of the one-
- 12 way valve and upstream of the intake valve. During the
- 13 compression stroke of the engine, a pressurized charge of the
- 14 fuel-air mixture is stored within the manifold and plenum. The
- 15 amount of the fuel-air mixture stored within the plenum is
- 16 controlled by adjusting the volume of the plenum, or,
- 17 alternatively, a plenum valve is used to regulate the amount of
- 18 fuel-air mixture entering/exiting a fixed volume plenum.
- 19 It should be understood that the present invention would in
- 20 fact enhance the functionality of the above patents by providing
- 21 an adjustable volume plenum that reduces peak acceleration on the
- 22 countermeasure device being launched from the launch tube
- 23 assembly.

SUMMARY OF THE INVENTION

- 2 Therefore it is an object of this invention to provide a
- 3 launch tube assembly having a controllable peak acceleration.
- A still further object of the invention is to provide a
- 5 launch tube assembly in which a forward launch tube portion is
- 6 longitudinally adjustable relative to a sleeve member connected
- 7 to the aft launch tube portion, by a threaded connection
- 8 therebetween.

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- 9 Yet another object of this invention is to provide a launch
- 10 tube assembly which incorporates existing launch tube structure
- 11 to adjust a plenum volume suitable for launching a countermeasure
- 12 device at a predetermined acceleration.
- In accordance with one aspect of this invention, there is
- 14 provided a launch tube assembly including an aft launch tube
- 15 portion, a forward launch tube portion, and a transfer sleeve
- 16 having a first end fixed to and adjacent the forward end of said
- 17 aft launch tube portion and a second end adjustably receiving the
- 18 forward launch tube portion. A forward end of the aft launch
- 19 tube portion faces a rearward end of the forward launch tube
- 20 portion within the transfer sleeve. An adjustable plenum is
- 21 present having a volume within the transfer sleeve defined by an
- 22 adjusted distance between the facing ends of aft and forward
- 23 launch tube portions. An end cap is pinned to a forward end of
- 24 the forward launch tube portion, a gas generator housed in the
- 25 aft launch tube portion, and a countermeasure device is housed in

- 1 the forward launch tube portion. An adjustably selected volume
- 2 of the plenum is such that a gas generated by the gas generator
- 3 will enable propulsion of the countermeasure device at a
- 4 predetermined acceleration from the forward launch tube portion.

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6 BRIEF DESCRIPTION OF THE DRAWINGS

- 7 The appended claims particularly point out and distinctly
- 8 claim the subject matter of this invention. The various objects,
- 9 advantages and novel features of this invention will be more
- 10 fully apparent from a reading of the following detailed
- 11 description in conjunction with the accompanying drawings in
- 12 which like reference numerals refer to like parts, and in which:
- 13 FIG. is a side sectional view of launch tube assembly
- 14 according to a preferred embodiment of the present invention.

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16 DESCRIPTION OF THE PREFERRED EMBODIMENT

- 17 In general, the present invention is directed to an
- 18 adjustable launch tube assembly as generally shown at 10 in the
- 19 FIG.
- The defining structure of the adjustable launch tube 10
- 21 includes an aft launch tube portion 12, a forward launch tube
- 22 portion 14, and a transfer sleeve 16.
- The aft launch tube portion 12 is typically cylindrical in
- 24 section, and has a closed end 18 and an open end 20. An interior
- 25 22 of the aft launch tube portion 12 houses a gas generator 24.

- 1 The forward launch tube 14 includes an open end 26 aligned
- 2 with and facing the open end 20 of the aft launch tube portion 12
- 3 and a forward end 28 into which a muzzle cap 30 is secured by a
- 4 plurality of shear pins 32. An outer surface 34 of the forward
- 5 launch tube 14 includes recessed grooves 36 adjacent the open end
- 6 26 thereof and a threaded portion 38 intermediate the open 26 and
- 7 forward 28 ends thereof. An interior 40 of the forward launch
- 8 tube 14 houses a ram plate 42 and a countermeasure device 44,
- 9 with the countermeasure device 44 abutting the muzzle cap 30.
- 10 The transfer sleeve 16 has an inner surface 46 corresponding
- in dimension to an outer surface 48 of the aft launch tube 12.
- 12 As previously indicated, it is preferable that the aft launch
- 13 tube portion 12, forward launch tube portion 14, and transfer
- 14 sleeve 16 are circular in shape. The transfer sleeve 16 includes
- 15 a first end 50 fixed to said aft launch tube 12 and a second end
- 16 52.
- 17 The first end 50 of the transfer sleeve 16 is fixed by
- 18 welding or the like to the outer surface 48 of the aft launch
- 19 tube portion 12. The second end 52 of the transfer sleeve 16
- 20 includes an outwardly radial flange 54 having plural spaced
- 21 apertures 56 formed therein and therethrough.
- 22 A locking collar 58 includes a threaded inner annular
- 23 surface 60 and an outwardly radial flange 62 with plural spaced
- 24 apertures 64 formed therein. The inner surface 60 of the locking
- 25 collar 58 is threadably engageable with the outer threaded

- 1 surface 38 of the forward launch tube 14 and faces of the radial
- 2 flanges 54 and 62 are aligned such that the respective plural
- 3 apertures 56 and 64 thereof can be aligned. Plural bolts 66
- 4 inserted through corresponding ones of the plural aligned
- 5 apertures 54 and 64 secure the locking collar 58 to the radial
- 6 flange 62 and to the radial flange 54 of the transfer sleeve 16.
- 7 Sealing members 68, such as O-rings, are seated within the
- 8 recessed grooves 36 on the outer surface 34 of the forward launch
- 9 tube 14 in order to seal out any hydrostatic pressure between the
- 10 forward launch tube 14 and the transfer sleeve 16.
- 11 As an alternative, it should be noted that the interior
- 12 surface adjacent the first end 50 of the transfer sleeve 16 may
- 13 be threaded, and the exterior surface at the forward end 20 of
- 14 the aft launch tube portion 12 may be threaded as well. The
- 15 current version is for ease of assembly, and therefore, may be
- 16 varied.
- 17 A plenum 70 is defined in the interior of the transfer
- 18 sleeve 16 in the location between the open end 20 of the aft
- 19 launch tube portion 12 and the open end 26 of the forward launch
- 20 tube portion 14. The plenum 70 volume is selectively adjusted
- 21 according to the distance into the transfer sleeve 16 that the
- 22 forward launch tube portion 14 is threaded. The position of the
- 23 forward launch tube 14 provides a nearly maximum volume to the
- 24 plenum 70. In other words, if the forward launch tube portion 14
- 25 is such that the locking collar 58 is at an inner most end of the

- 1 threaded portion 38 thereon, then the plenum 70 is at a maximum
- 2 volume. Likewise, positioning the forward launch tube portion 14
- 3 within the transfer sleeve 16 to the point where an outermost end
- 4 of the threaded portion 38 thereof is engaged with the threaded
- 5 surface 60 of the locking collar 58 will provide a minimum volume
- 6 for the plenum 70.
- 7 In keeping with the structure described in connection with
- 8 the FIG., the basic operation of a countermeasure launcher is
- 9 that an electrical signal (not shown) is sent to the gas
- 10 generator 24 located within the aft launch tube portion 12 for
- 11 its activation. As gas is being generated, the volume between
- 12 the gas generator 24 and the ram plate 42 becomes pressurized to
- 13 a level where the compressive load being applied to the shear
- 14 pins 32 which hold the muzzle cap 30 in place, shear, and allow
- 15 movement of the countermeasure device 44. The continuation of
- 16 gas generation assures that the pressure behind the ram plate 42
- 17 is sufficient to move the countermeasure 44 completely out of the
- 18 forward launch tube portion 14.
- The physical reason for the increased initial plenum volume
- 20 resulting in lower peak accelerations on the countermeasure 44
- 21 can be explained by the following relationships:

$$a_{CM} = \frac{\sum F_{CM}}{m_{CM}} \tag{1}$$

$$\sum F_{CM} \propto P_{plenum} - P_{sea}, \qquad (2)$$

where P_{sea} is constant and friction and drag are assumed

2 negligible (in the first 50msec where peak acceleration occurs).

$$P_{plenum} = \frac{m_{gas}RT}{V_{plenum}}, \tag{3}$$

4 where V_{plenum} is constant until shear pin failure.

$$5 \qquad \frac{dP_{plenum}}{dt} \propto \frac{1}{V_{plenum}} \cdot \frac{dm}{dt}$$
 (4)

prior to shear pin failure, assuming R and T constant.

7
$$P_{plenum} \Big|_{peak} \approx \frac{dP_{plenum}}{dt} \Big|_{t=shear} \Delta t \Big|_{shear}^{peak} + P_{shear}, \qquad (5)$$

8 where Δt to transient peak is a function of the fluid

9 spring system and is not dependent on initial plenum volume.

The relationship shown in equation (4) is a key to the

explanation. Since the mass flow rate (dm/dt) entering the

12 plenum at shear pin failure is only slightly lower for a larger

13 initial plenum volume, V_{plenum} , dominates. Equation (4) shows that

14 the pressurization rate (dP/dt) of the plenum will be lower for a

15 larger initial plenum volume. Equation (5) shows that the

16 overshoot of the plenum pressure (beyond shear pressure) is

17 proportional to the pressurization rate. Equations (1) and (2)

18 link plenum pressure to countermeasure acceleration. In summary,

19 the larger initial plenum volume reduces the initial

20 pressurization rate, which reduces the plenum pressure overshoot

21 (hence, reduces peak plenum pressure), which reduces peak

22 countermeasure acceleration.

11

- 1 The launch tube 10 with the adjustable plenum 70 is
- 2 assembled by first welding the aft launch tube portion 12 to the
- 3 transfer sleeve 16. The forward launch tube portion 14 is then
- 4 inserted into the transfer piece 16 to the desired length. O-
- 5 rings 68 inserted in grooves 36 the forward launch tube portion
- 6 14 seal the launch tube against hydrostatic pressure. The
- 7 locking collar 58 is then screwed along the forward launch tube
- 8 portion 14 until it is both flush against the radial flange 54 at
- 9 the end of the transfer sleeve 16 and the bolt holes 56, 64 are
- 10 aligned between the transfer sleeve 16 and the locking collar 58,
- 11 respectively. Bolts 66 are then secured around the circumference
- of the mated radial flanges 54, 62 to assure the entire assembly
- 13 will withstand the loads during the launch event.
- 14 A mathematical model of a countermeasure launch is then
- 15 exercised in order to determine the appropriate plenum volume
- 16 necessary to achieve the desired peak acceleration on the
- 17 countermeasure being launched. The volume is then converted into
- 18 an overall launch tube length, and the forward launch tube
- 19 portion 14 is moved in or out to achieve the desired length.
- 20 Note that is was decided to control overall length thread by
- 21 threading the forward launch tube portion 14 and the transfer
- 22 sleeve 16 due to the greater linear dimension control. Also, the
- 23 volume was made adjustable due to the uncertainties of the
- 24 computer models.

- 1 It should also be understood that materials are chosen that
- 2 can withstand the stresses from a launch impulse.
- 3 The present invention will allow current gas generators,
- 4 that typically impart acceleration peaks on countermeasures of
- 5 90-g's to mimic future gas generators that are designed to impart
- 6 peak accelerations of 50-g's on similar weighted devices.
- 7 In view of the above detailed description, it is anticipated
- 8 that the invention herein will have far reaching applications
- 9 other than those of a countermeasure launch tube.
- This invention has been disclosed in terms of certain
- 11 embodiments. It will be apparent that many modifications can be
- 12 made to the disclosed apparatus without departing from the
- 13 invention. Therefore, it is the intent of the appended claims to
- 14 cover all such variations and modifications as come within the
- 15 true spirit and scope of this invention.